Investigation of Growth-Induced Strain in Monolayer MoS₂ Grown by Chemical Vapor Deposition Siwei Luo^{1,2}, Conor P. Cullen³, Gencai Guo², Jianxin Zhong^{2*}, Georg S. Duesberg^{1,3*}

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Abstract

Two-dimensional materials such as transitional metal dichalcogenides exhibit

unique optical and electrical properties. Here we report on the varying optical properties

of CVD grown MoS₂ monolayer flakes with different shapes. In particular, it is

observed that the perimeter and the central region of the flakes have non-uniform

photoluminescence (PL) energy and intensity. We quantified these effects

systematically and propose that thermally induced strain during growth is the origin.

The strain relaxation after transfer of the MoS₂ flakes supports this explanation.

Detailed investigations of the spatial distribution of the PL energy reveal that

depending on the shape of the MoS₂ flakes, the width of the strain field is different.

Thus, our results help to elucidate the fundamental mechanisms responsible for the

differences in PL and Raman signals between the perimeter region and the center region

of monolayer MoS₂ and suggest that the induced strain plays an important role in the

growth of monolayer materials.

Keywords: Transition metal dichalcogenides, MoS₂, Monolayer 2D materials, Strain,

Photoluminescence (PL), Raman spectroscopy, Chemical Vapor Deposition

I.INTRODUCTION

Two-dimensional (2D) materials, including graphene, black phosphorene (BP) and transition metal dichalcogenides (TMDs), have attracted intense attention due to their promising properties[1-3]. At the monolayer limit, electrons and holes are confined in these 2D materials, which give rise to a variety of exotic physics phenomena. Monolayer MoS₂, with a direct bandgap of 1.8 eV, is an interesting semiconductor material with potential applications in spintronic devices, catalysis and optoelectronic devices[1, 4-6]. To date, chemical vapor deposition (CVD) has shown to be a very effective and feasible approach to obtain monolayer TMDs. It is considered to be the most promising approach for device applications, as large-scale MoS₂ growth of high quality, monolayers on SiO₂/Si and other insulating substrates can be achieved[7-9]. However, thickness, crystallinity, defects, and strain depend on the precise control of CVD growth conditions like the temperature, precursor delivery, substrate, pressure, and flow rate. Thus, a straight forward and quick investigation of the properties of CVD grown MoS₂ is crucial for understanding the growth and producing tailor-made electronic materials.

The edges of 2D materials are one of their most interesting aspects as they influence the physical properties, including bandgap, superconductivity, mobility, and magnetism[10-14]. It is known that various types of edges have different selectivity towards functionalization with chemical and biological groups[15]. Moreover, catalytic activity has also been found to be related to the edge sites in MoS₂[5, 16]. The edge structure is also pivotal for the formation of continuous films in CVD growth of monolayers. However, only STM and HRTEM studies, which are costly, time consuming and require transfer onto suitable substrates, are capable of resolving the edge structure[17]. Only a few studies on the optical properties of the edges in CVD grown MoS₂ monolayers exist[18]. Monitoring the peak position, full width at half maximum (FWHM), and intensity of photoluminescence (PL) and Raman have been proven to be fast, non-destructive and effective methods to probe the number of layers, doping, defects, and strain of 2D materials[19-23]. Through PL imaging, variations in

PL intensities have been observed in monolayer TMDs. For the triangular CVD grown monolayer of WS₂, very high PL intensities near the edge have been related to structural imperfection and doping[24]. So far, Liu et al. observed the heterogeneity in PL intensities in MoS₂ atomic layers and ascribed the changes to strain effects[25]. Further Bao et al. suggested that various PL widths and intensities in MoS₂ may be related to S-deficiencies[26].

In this paper, we report spatially resolved PL and Raman studies on CVD grown MoS₂ flakes with various shapes. The PL signal (peak position and intensity) and the E¹_{2g} Raman mode at the perimeter are strongly increased in comparison to the center of the flakes, while the FWHM of the A exciton and the position of the A_{1g} Raman mode are uniform over the whole flake. Significantly, the width of the region with increased PL varies between flakes with different edges. Comparisons of as-grown and transferred MoS₂ monolayers reveal that non-uniform tensile strain is induced during growth giving rise to the PL and Raman non-uniformities. Our results help to elucidate the fundamental mechanisms contributing to the differences in PL and Raman signals between the perimeter region and the center region of monolayer MoS₂, and effects of the induced strain during CVD growth of TMDs.

II. EXPERIMENTAL SECTION

A. CVD growth of monolayer MoS₂ flakes

The MoS₂ flakes were synthesized on 290 nm SiO₂/Si in a two-zone CVD furnace using a microcavity reactor as Mo precursor supply. The growth temperature is 750°C with a pressure of 0.9 mbar, as described in detail in Ref[27]. A PMMA support technique was used to transfer the MoS₂ flakes onto another SiO₂/Si substrate, and details of the method is described as reported[28].

B. SEM and AFM Characterization

The morphologies and microstructures of the MoS₂ flakes were characterized by using scanning electron microscope (SEM, JEOL JSM-6700F) at 10 keV. Atomic force

microscopy (AFM, Anasys NanoIR2s) studies were taken in air at ambient condition with tapping mode.

C. Raman and PL Analysis

Raman and PL spectra were collected using a Witec alpha 300R with a 532 nm excitation laser with a 100 x objective lens (NA=0.95) was at room temperature. The laser power was set at 200 μ W for PL measurement in order to avoid laser heating and any other damages produced by the laser. For Raman measurements, a spectral grating with 1800 lines/mm was used whereas for PL the spectral grating was 600 lines/mm. Maps were generated by taking approx. 7 spectra/ μ m in both x and y directions.

III. RESULTS AND DISCUSSION

The MoS₂ flakes studied in this paper were grown on 290 nm SiO₂/Si substrates with a micro-cavity CVD set-up previously described (also see the experimental section) [27]. Fig. 1a provides a typical AFM image of one of the as-grown MoS₂ nanoflakes. The identical color contrast manifests uniform thickness of the as-grown MoS₂ structure. The thickness of the MoS₂ flake was further confirmed by the height profile in the inset of Fig. 1a, it shows that the MoS₂ flake has a measured thickness of 0.85 nm, at both edges and varies flat in between, which is in conformity with that of monolayer MoS₂ reported by previous studies[29, 30].

For intrinsic monolayer MoS₂, two pronounced PL peaks at approximately 1.85 eV (A) and 2.05 eV (B) can be observed. The A peak arises from the neutral exciton emission of the direct transition at the K-point, and the B peak is due to the exciton emission from a second direct transition between the conduction band and a lower-lying valence band[4, 31]. However, numerous factors may contribute to the relative energies and populations of the A exciton in MoS₂, including strain, thickness, structural defect densities, and doping[4, 20, 21, 32]. Therefore, detailed PL characterization of the MoS₂ flakes has been carried out. A direct comparison of the typical spectra taken at the center and the edge of a flake is shown in Fig. 1b. The charged A exciton at the center shows

a peak position of 1.83 eV, and the charged B exciton is at 1.97 eV. The edge site shows a blue shift of about 30 meV to 1.86 eV and 2.01 eV for the A and B exciton, respectively. The map of the peak position of the A exciton in Fig. 1c exhibits a significant contrast between the center region and the perimeter region. This contrast shows an increase of A peak energy from center to perimeter of the monolayer flake. The map of integrated PL intensity of the A peak in Fig. 1d, also shows non-uniformities, with higher intensities at the perimeter. In contrast, decreasing intensity in the outer region was reported by Van der Zande et al.[33]. The inset of Fig. 1c and d present the corresponding line scan of PL position and intensity, respectively, which further confirms the heterogeneity of the PL within a flake.

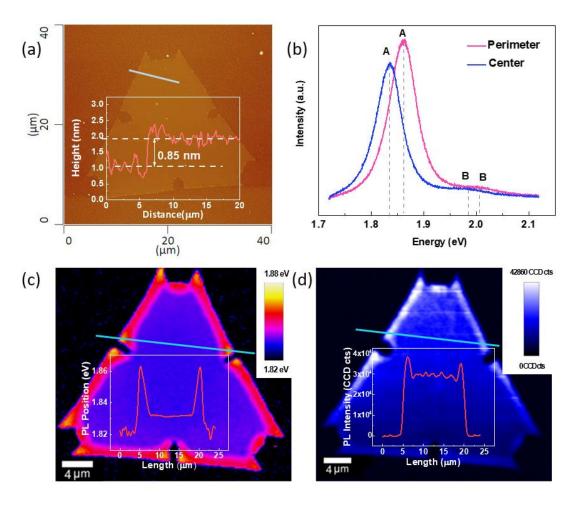


Fig. 1 (a) AFM image of MoS₂ monolayer on SiO₂/Si substrate and corresponding height profile (inset) along the blue line. (b) PL spectra for the perimeter region and the center region, respectively. (c) Map of the position of the A exciton of an individual 1L-MoS₂ flake and

corresponding line scanning profile (inset) along the blue line; (d) Map of the PL intensity of the A exciton of the same flake and corresponding profile (inset) along the blue line.

Raman spectroscopy is a very powerful tool to measure not only the layer number but also the doping and strain in 2D materials[34, 35]. Typically, 2H-MoS₂ has two main vibrational Raman modes: E¹_{2g} and A_{1g}, where E¹_{2g} represents the in-plane vibration mode of molybdenum and sulfur atoms and A_{1g} is the out-of-plane vibration mode of sulfur atoms[36]. According to previous studies, in typical 2H-type TMDs, the position of A_{1g} mode is known to vary with external electrostatic doping, while the E¹_{2g} mode is sensitive to the strain[34, 35]. Fig. 2a shows a Raman spectrum of E¹_{2g} and A_{1g} modes in the perimeter and in the center of monolayer MoS₂, respectively. The two characteristic E¹_{2g} and A_{1g} modes appear at 385.2 cm⁻¹ and 404.6 cm⁻¹ in the perimeter, while Raman shifts of 383.9 cm⁻¹ and 404.5 cm⁻¹ are observed in the center. The frequency difference of \sim 19.4 and 20.6 cm⁻¹ between those two peaks agrees well with that of monolayer MoS_2 . It is noteworthy that the E^1_{2g} mode exhibits a red shift from center to the perimeter, while the A_{1g} peak experiences hardly any shift. To quantitatively analyze the Raman vibration modes, the peak position of the E^{1}_{2g} and A_{1g} modes are plotted as a function of intensity for several points on the map in the outer and interior region. As we can see in Fig. 2b, it is evident that the E¹_{2g} mode appears in two distinct spectral regions (compared pink and blue data points): 384.5 - 385 cm⁻¹ for the perimeter sites and 383.5 - 384 cm⁻¹ for the center sites. The relative intensities of the peaks observed at the center and perimeter region are similar. On the other hand, the A_{1g} mode remains at around 404.5 cm⁻¹ in all sites. Additionally, we mapped the Raman modes of as-prepared MoS₂. The E¹_{2g} peak position across the whole flake is shown in Fig. 2c. This mode varies between the perimeter and the center of the flake. However, as shown in Fig. 2d, the A_{1g} peak position shows spatial uniformities. Since the position of the A_{1g} mode is known to vary with external electrostatic doping, and position of the E¹_{2g} mode is related to the strain, it is proposed that there is no external electrostatic doping, but a significant strain exists across the entire MoS₂ layer.

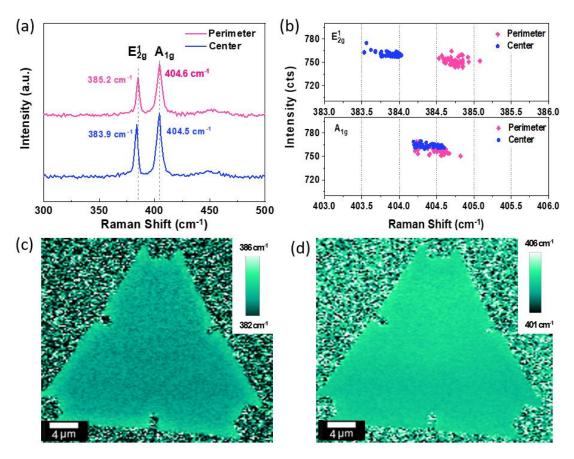


Fig. 2 (a) Raman spectrum of the perimeter and center region of a MoS_2 flake. (b) Raman peak intensities plotted against the peak position in the center (blue) and in the perimeter (pink) region. (c,d) Map of the E^1_{2g} and A_{1g} peak intensity of an individual 1L-MoS₂ flake.

According to previous reports, thermally-induced local strain occurs during the growth and may arise from the layer-substrate lattice mismatch. At the end of the growth process, the samples cool rapidly, and the thermal expansion coefficient difference between SiO₂ substrate and MoS₂ has a significant contraction mismatch. If the as grown MoS₂ is much thinner than the substrate, the substrate is essentially stressfree and all the strain will be borne by the grown MoS₂[37]. For temperature ranging from 20 °C to 850 °C, the thermal expansion coefficient of MoS₂ lattice can be given by [25, 38]:

$$a = 3.1621 + 0.6007 \times 10^{-5}t + 0.3479 \times 10^{-7}t^2 \tag{1}$$

where t is the sample temperature in $^{\circ}$ C. Compared to MoS₂, amorphous SiO₂ has very low thermal expansion coefficient of $\sim 0.56 \times 10$ -7 $/^{\circ}$ C², which is too low to affect the calculation result. Thus, by ignoring the value of SiO₂, the tensile strain in monolayer

MoS₂ then amounts to:

$$\epsilon = \frac{a_{MoS2}(t=750^{\circ}\text{C}) - a_{MoS2}(t=20^{\circ}\text{C})}{a_{MoS2}(t=20^{\circ}\text{C})} \approx 0.76\%$$
 (2)

On the basis of the growth mechanisms of 2D materials, the growth of MoS_2 will begin from the nucleation center to the perimeter[39]. As a result, the strain field propagates from the center to the circumference, thus, the thermally-induced strain might have a lesser effect on the perimeter of the flakes. Previous works show reduction in A exciton peak energy at a rate of 59 meV/% strain (0.76% strain to ~35 meV reduction), and E^1_{2g} peak shifts at 1.0 ± 1 cm⁻¹%, which aligns quite well with our PL and Raman measurements[40].

To further confirm the thermally-induced strain of the MoS_2 monolayers, we transferred one of the samples onto another SiO_2/Si substrate with a polymer supported wet transfer as described in the experimental section. During this process, the strain of the MoS_2 monolayer can be released. Fig. 3 (a) – (c) are the PL position maps from the A exciton of three MoS_2 flakes with different shapes, after transfer. It can be seen clearly that the transferred MoS_2 flakes present a uniform brightness compared with the flakes before transfer (Fig. 1c), this indicates the strain release after transfer for all the flakes. This supports our observation that the non-uniform PL is originally from the substrate-induce strain during the growth.

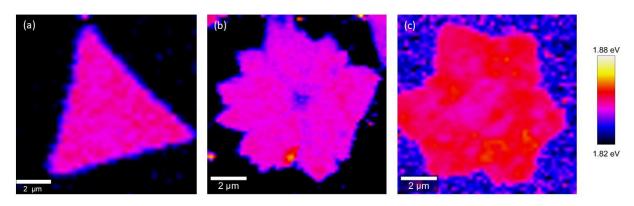
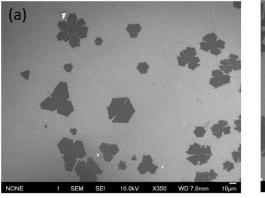


Fig. 3 Maps of the position of the A exciton of MoS₂ flakes with different shapes, after transfer.

Various shapes of 2D MoS₂ flakes are formed during CVD growth. Fig. 4a and b shows SEM images of monolayer MoS₂ islands in different locations on the same

substrate. Fig. 4a shows flakes with straight edges, while Fig. 4b shows others have smooth and less-straight edges, we ascribe the flakes in Fig. 4a as group I (straight edges) and Fig. 4b as group II (smooth edges). The nature of these edges are pivotal for the formation of continuous films in CVD growth and contribute to the properties of the individual flakes. As discussed earlier, outside of STM and HRTEM, identification of the edge type of individual flakes is difficult. While using optical properties of the edges for identification is in its infancy, as a non-destructive method, high resolution PL mapping might be an alternative to distinguish the edge difference since it has been proven to have the ability to identify the grain boundaries (GBs) in the previous studies [17, 33].

It is known that armchair edges have alternating S and Mo atoms, while zigzag edges are terminated by S or Mo only. Van der Zande et al. suggested that from the optical images of MoS₂, the sharper, straighter edges are Mo-zigzag terminated[33].



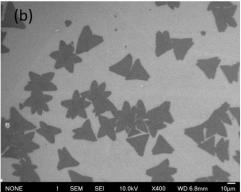


Fig. 4 Typical SEM images of CVD grown MoS₂ sample with (a) sharp and straight edges and (b) smooth and obtuse edges.

Consequently, PL peak position maps were recorded for various flakes in group I and II. The A exciton PL mapping in Fig. 5 a-d (5a and b are from group I, while 5c and d are from group II) shows significant differences between the groups. The width of the area with shifted PL varies for the flakes in group I and II. For every size of flakes, the widths of the shifted-PL perimeter region of group II are wider than those in group I, we will refer to the width of this distinct PL perimeter region as the "perimeter width".

The perimeter widths are estimated to be 1.3 µm for group I, while in group II they are significantly wider at approximately 2.85 µm. In conclusion, high-resolution confocal PL maps not only precisely quantify the difference of the A exciton peak position between the perimeter and the center of MoS₂ flakes, but also clearly present that different edge types will give rise to different perimeter widths. In other words, combined with strain effects, the perimeter width of the flakes is indicative of the sample edge type with respect to PL position maps.

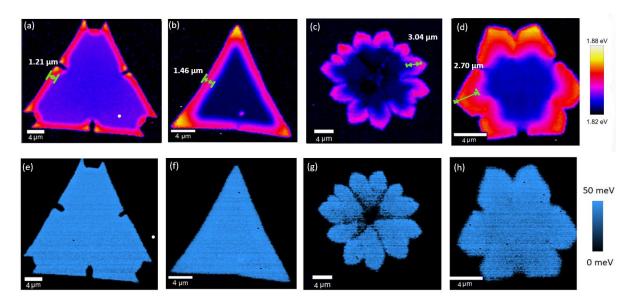


Fig. 5 (a, b) PL A exciton peak position maps of MoS₂ flakes with sharp and straight edges and (c, d) smooth and obtuse edges. (e-h) FWHM maps of the A exciton of MoS₂ flakes

Edge defects are also considered to contribute to the full width at half maxima (FWHM) changes of PL[24], however, our PL maps show minimal FWHM changes (Fig. 5e-h). Thus, we exclude edge defects as the main mechanism for the differences observed in the PL responses. That is, thermally-induced strain becomes the likely reason for the variations of the PL in our MoS₂ nanoflakes. During the growth process, the strain initiates from the interior and then propagates to the edge. As the growth rate of the armchair, Mo-terminated zigzag, and S-terminated zigzag directions are different[41], the degree of strain relaxation on different edges will also be different. Thus, the different widths of the perimeter region with shifted PL were observed within the two groups. In other words, the changes in PL at the perimeter of the flakes could

not arise from the edge state or defects alone, the thermal expansion coefficient mismatch of the substrate and the induced strain in the center of the flake alongside different strain relaxation rates of each edge type makes the most significant contribution to the observed PL maps

IV. CONCLUSION

In this report, MoS_2 monolayer flakes with various shapes grown by CVD were characterized by PL and Raman maps to study the structural heterogeneity and strain effects. The PL signal peak position, intensity, and the E^1_{2g} Raman mode position show significant differences at the edges and in the interior of monolayer flakes, while the FWHM of the A exciton and the A_{1g} Raman mode are uniform. This indicates an intrinsic tensile strain in MoS_2 which likely is induced during the fast cooling process after growth.

For different edge types (straight or smooth edge), different widths of the perimeter region have been observed. This difference may be due to various strain relaxation rates in MoS₂ along the growth direction. Our results suggest that thermally induced non-uniform tensile strain plays a significant role in CVD growth of MoS₂ monolayers, and also helps to elucidate the fundamental mechanisms responsible for differences between the perimeter and center of PL and Raman in monolayer MoS₂.

Acknowledgments

G. S. D. acknowledges the support of SFI under Contract No. PI_15/IA/3131 and the European Commission under Grant Agreement n°785219. This work was also supported by National Natural Science Foundation of China (No. 11474244), the National Basic Research Program of China (2015CB921103) Science, Technology Program of Xiangtan (No. CXY-ZD20172002), and Innovative Research Team in University (IRT13093).

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